

EM3889

Acrylic white sealer

Main features of the product:

Not yellowing

Particularly suitable for patine and open pore cycles

· Applicable by spray or curtain coater

Field application : wooden doors, furniture, kitchens cabinets

Substrate preparation: sanding the wooden items whit grit 180

| Application: | Spray gun, airless and airmix | | |
|---------------------|-------------------------------|--------|----------|
| | Product | Code | % weight |
| Mixing preparation: | Part "A" | EM3889 | 100 |
| | catalyst | EMC08 | 20 |
| | Thinner | EM725 | 30-40 |

Chemical-Physical Properties at 20℃

| onemical i mysical i roperties at 200 | | |
|---------------------------------------|-------------|--|
| Solid content (%) | 48±3 | |
| Specific gravity (g/cm³) at 20℃ | 1.19± 0,030 | |
| Viscosity FORD 6 (s) at 20℃ | 40±5 | |
| Pot life (h) at 20℃ | 8-10 h | |

Application Characteristics

| Quantity recommended per coat | 120- 180 g/m ² |
|--|---------------------------|
| Number of hands recommended | Min 1- max 2 |
| Mix. Viscosity ready to use cup DIN 4 at 20℃ | 14-17 sec |

| General indications about the cycle | | | | |
|-------------------------------------|-------------------------|------------------------------|--|--|
| | Drying in tunnel at 20° | Drying in tunnel at 40 (min) | | |
| Dry dust free | 20 min | 15 | | |
| Imprint free | 35÷40 min | 20÷25 | | |
| Sandable | 3÷4 h | 60÷70 | | |

Alternative thinners:

| EM726 | During the summer time |
|-------|------------------------|

Storage:

Keep the cans carefully sealed, in a well-ventilated place and with temperature controlled between 10-30 °C

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TECHNICAL DATA SHEET

Review 1 of 21/07/2017

EM3889

Deadline:

12 months from date of manufacture when stored according to directions above

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